

Work Order ID 85030

May-31-12 3:37:12 PM

85030

Page 1

Item ID: D206-718-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Fuel Scupper

Start Date: 31/05/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 14/06/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: *MLT*

Date: *12/06/01*

Tooling:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

IIN-D206-718

A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD206-718-011 CHG001

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control



12/07/23

JB

HJ for MLT 12-7-20
(4)



12/07/23

(4)

12/07/20 JB

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D206-718-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Fuel Scupper

Stop ***NS2***

Start Date: 31/05/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 14/06/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

130

Packaging

Packaging

0.00

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-718-011

Location:

Nk-B

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

12/17/23

12/17/24

JMF
12-0723

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Work Order ID: 85030

85030

Parent Item: D206-718-011

D206-718-011

Parent Item Name: Fuel Scupper

Start Date: 31/05/2012

Required Date: 14/06/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev: C Removed manufacturing 05-11-01

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
80-004-2-12		Purchased	No			110	Each	11.0000	0	4			

80-004-2-12

Insert

**

JB

C

Location

Loc Qty

Loc Code

ST379

11

120166

11

AN3H14A

Purchased

No

110

Each

330.0000

4

120166

16

**

JB

C

Location

Loc Qty

Loc Code

ST352

330

120308

30

120423

300

AN960JD101

NAS1149D0332J

Purchased

No

110

Each

0.0000

4

120308

**

121708

JB

C

Washer

D3270-041

Manufactured

No

110

Each

4.0000

4

121708

JB

12/07/20

D3270-041

Fuel Scupper Assembly

**

83947

C

Location

Loc Qty

Loc Code

ST035

4

83947

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Work Order ID: 85030

Parent Item: D206-718-011

Parent Item Name: Fuel Scupper

85030

D206-718-011

Start Date: 31/05/2012

Required Date: 14/06/2012

Start Qty: 4.00

Required Qty: 4.00

D3271-1

Manufactured No

110 Each

12.0000

4

D3271-1

Gasket

**

JB

Location

Loc Qty

Loc Code

ST035

12

79075

12

MS21919-DF6

Purchased No

110 Each

1.0000

4

MS21919-DF6

Clamp

**

3x 122441 JB

Location

Loc Qty

Loc Code

ST306

1

112466

1

MS27039-1-40

Purchased No

110 Each

5.0000

4

MS27039-1-40

Screw

**

1x 12241 JB

Location

Loc Qty

Loc Code

ST292

5

116823

5

NAS43DD3-128

Purchased No

110 Each

11.0000

4

NAS43DD3-128

Spacer

**

JB 12/07/20

Location

Loc Qty

Loc Code

ST279

11

101594

11

101594

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries



DESIGN #	DRAWN BY A	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D206-718	REV. A SHEET 1 OF 1
DATE 04.02.23		TITLE FUEL SCUPPER	SCALE NTS
A	04.02.23	NEW ISSUE	

Qty -011	Part No.	Description
X	D206-718-011	FUEL SCUPPER
1	D3270-041	FUEL SCUPPER ASSEMBLY (REPLACES ECM 32801-01)
1	D3271-1	GASKET (REPLACES ECM 32801-05)
1	.80-004-2-12	INSERT
4	AN3H14A	BOLT
1	AN960JD10L	WASHER
1	MS21919DF6	CLAMP
1	MS27039-1-40	SCREW
1	NAS43DD3-128	SPACER

GENERAL NOTES:

- 1) D206-718-011 REPLACES ECM 206-99216-1
- 2) INSTALL D206-718-011 KIT PER INST32801-04 REV. 0 (REF: DOCUMENT CONTROL LIST A-328-DCL1 REV. 0 PER CANADIAN STC SH99-216 & FAA STC SR01187NY)

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